

Pilots for HRC⁷⁰ & HTi⁷⁰ heat pumps

Technical installation manual



PRIMO pilot for heat pump Ref. 753010

Uer

Made in France

CE

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Danger resulting from improper qualifications

• Any work carried out by an unqualified person can result in damage to the installation or in physical injury.

• Do not perform maintenance on this appliance unless you are a qualified professional.

• If the appliance is malfunctioning or not working, cut the electricity supply to the electrical components and seek advice from a qualified professional.

Danger resulting from improper use

This appliance should not be used by anyone (including children under the age of 8 years old)with reduced physical, sensory or mental capabilities, or by anyone with insufficient experience or knowledge of the appliance; unless they are being supervised by someone who is responsible for their safety and in possession of the operating instructions of the appliance, or if they have been instructed in the proper use and in the risks of operating the appliance.

Children must not play with the appliance. Cleaning and maintenance of the appliance must not be undertaken by children without supervision.

Applicable areas of use

The appliance is intended for use an appliance for the production of domestic hot water: it must be connected to a heating installation, and while complying with the instructions, connected to the drinking water network.

The intended use of the appliance includes the following points:

- •following the instructions for operating, installing and maintaining this appliance and all of its components.
- ensuring the compliance of the appliance to all inspection and maintenance conditions which are listed in this manual.

Danger of death by electrocution

• Touching live electrical wires can cause severe bodily injury, and lead to death by electrocution. All installation and maintenance work must be carried out with the appliance switched off and by a qualified professional. Before carrying out any work on the appliance:

- Cut-off the electricity supply.
- Ensure that there is no possibility of the power supply becoming active again.
- Wait at least 5 minutes for the capacitors to lose their charge.

•Do not get water on any of the control or electrical components. Always disconnect the appliance from the electricity supply before carrying out work on any of the electrical components.

Danger of death if the pressure relief valves are missing or defective

A defective pressure relief valve may prove dangerous and could lead to burns or other injuries by, for example, the pipes bursting.

The information presented in this document does not contain all of the schematic diagrams needed for a professional installation of the pressure relief valves.

- Install the necessary pressure relief valves on the circuit.
- Inform the user concerning the function and the placement of the pressure relief valves.
- Respect all applicable national and international regulations, standards and decrees.

Risk of corrosion

The appliance should be installed in an area where it is not exposed to humidity and without any risk of being splashed by water.

Risk of damage related to frost

The pilot MUST be installed in an area where it is not subject to frost or freezing.

Risk of material damage

The pilot can only work when filled with water. Never switch on the appliance if it is not completely filled with water and purged of air.

<u>Rules and regulations (decrees, standards, laws)</u>

Once the appliance is installed and switched on, all decrees, directives, technical rules, safety measures and standards, must be respected in their current version in effect.

The electrical supply must conform to all applicable regulations in the country of installation, as well as the NFC 15-100 standard.

- A method of disconnection ensuring a complete cut-off must be installed in the fixed piping to conform to installation regulations (do not use a movable outlet).
- Protect the appliance with a 2-pole circuit breaker with a minimum contact opening of 3mm and must be grounded.

If the electrical supply cable is damaged, it must be replaced by the manufacturer, their customer service technicians, or by a qualified professional to prevent any risk of injury or danger.

- The devices for electrical cut-off must remain accessible.
- Water may drain from the discharge pipe of the pressure limiting device. This pipe should be kept open to open air.
- The pressure relief valve is mounted on the hydraulic block. Ensure that the drainage is properly oriented to prevent water from leaking onto the electrical components.

Maintenance - Troubleshooting

Maintenance and cleaning of the pilot must be carried out at least once a year by a qualified professional.

This appliance is in compliance with the international standards concerning electrical safety CEI 60335-1, CEI 60335-2-102. The CE branding on the appliance attests to its compliance with the following directives:

- Low voltage (LV): 2014/35/UE

- Electromagnetic compatibility(CEM): 2014/125/CE

- Ecodesign concerning products related to energy: 2013-813-UE

2 -PLEASE READ IMMEDIATELY

This technical installation manual forms part of the appliance which it refers to. In order for the warranty to be valid, the instructions must be read prior to using the appliance.

The safety advice and instructions provided in this manual must be strictly respected.

Our society is not liable for any damages caused from not following the instructions provided, or improper handling, installation or use.

This technical installation manual can be modified without prior notice.

2.1 - Conservation of documents

This manual must be safeguarded and passed on to successive users for future reference.

It will be considered as evidence in case of litigation.

2.2 - Symbols used



Indicates warnings and important recommendations.



Consult the installation manual before any intervention on the product, before handling, installation, use , and maintenance.



Contains regulated substances, do not throw in the garbage. If disposing, please respect all regulations pertaining to the recovery of electric and electronic equipment.



Protection intensity (A)



Indicates the maximum water temperature in operation.



Heat power output produced.

PS max Maximum working pressure.

2.3 - Abbreviations and acronyms

2.4- Delivery terms and conditions

In general, the material is transported at the recipient's own risk.

It is important to ensure that all components have been received and that no damage has been sustained during transport upon receipt of the appliance, and before beginning the installation procedures

2.5 - Storage and transport

Admissible storage and transport temperatures are from -20°C to +60°C.

The **Pilot** must be stored and transported on its pallet and in its original packaging and empty of water.

2.6 - Unpacking

On reception of the pilot, check the state of the cardboard packaging as well as the general state of the product, and remove it from its cardboard box.

Opening the front panel of the pilot allows you to access the box of included accessories as well as the electrical terminal for connection to the electrical supply and to the different control components.



1-To remove the front panel, unscrew the twoTH7 screws which are located on both sides underneath the pilot.

2- Pull the base of the front panel forwards, and lift the panel to unhook the pegs located at the top of the pilot.

To replace the front panel, rehook the pegs in place at the top of the pilot, replace the panel back into position and screw the two TH7 screws back in.

2.7 - Rating plate



2.8 - End of life of the appliance



Our products are designed and manufactured using components made of recyclable materials.

The appliance must never, in any case, be disposed of with household waste, or in a dump.

The dismantling and recycling of the appliances must be taken charge of by a qualified professional and in compliance with all local and national standards in effect.

3 - INTRODUCTION

3.1 - General information

The **Pilot** is a hydraulic pilot which ensures the control of a heating circuit and -depending on the options selected- the production of domestic hot water for the household.

The **Pilot** is meant to be connected to an **HRC⁷⁰** or **HTI⁷⁰** range heat pump).

Equipments	Primo
Electrical resistance of the back-up	3 kW
Expansion vessel	8 litres
Mulifunctional tank ensuring the uncoupling of the hydraulic circuits	18 litres
Electronic control taking charge of the optimal management of the installation	•
Essential components for the protection of the hydraulic circuits (pressure relief valves, automatic purgers, pressure sensors)	•
Scheduled programming of the comfort mode for the 7 days of the week using programmable ranges	•

The **Pilot** is delivered ready to use in its factory set configuration (see § «Set-up»).

This configuration allows a simplified start-up, with factory set parameters and without access to certain settings.

However, set-up is strongly recommended as it allows for use to be personalised for the household. This configuration and its settings can be modified in the expert menu.

3.2 - Packaging

	Weight (kg)	Number of packages	H (mm)	D (mm)	W (mm)
Primo Pilot	30	1	380	870	440

3.3 - Accessories (included)

Each **Pilot** is delivered with (non-mounted):



3.4 - Accessories available as optional extras

3.4.1 - Installation

• PEJ 120, 200 et PEJ 270

DHW tank for the production of domestic hot water (120 L : **Réf. 341109** 200 L : **Réf. 341111** 270 L : **Réf. 341106**)

3.4.2 - Control

Ambient temperature thermostat (TA) 2 wires - allows to control the temperature

in the heating zone (**Ref. 710043**)



• Ambient temperature sensor (SA) 2 wires - allows to control the temperature of the heating zone on a variety of comfort levels (programmable from the pilot). (Ref. 751009)



• Ambient temperature thermostat radio nonchronoproportional -(TH^{Rnc})-

Wireless - on/off type, programmable thermostat, transmitting through radio-frequency. Necessary when a wired connection between the Pilot and the ambient temperature thermostat is not possible

(Ref. 710172)

2-core sheathed connecting cable (lg20m) To connect the heat pump and the pilot, to be used instead of the standard 10m cable.

(**Ref. 753102**)

DHW sensor

For the production of domestic hot water (**Ref. 710029**)



- 1. 18L buffer tank
- **2.** Expansion vessel
- **3.** Circulator pump
- **4.** Heating element
- **5.** Heating circuit (radiator or underfloor heating)
- **6.** Domestic hot water circuit
- 7. Heat pump
- **8.** Decoupling pump (optional)
- **9.** By-pass (optional)

4 - INSTALLATION

4.1 - Placement choice

4.1.1 - Appropriate placement choice

The Pilot must be installed on a level and stable base which is distanced from appliances used for cooking and other heat sources.

The **Pilot** must be placed in an area which is free from frost and adverse weather conditions.

It must be placed as close to the heat pump as possible without exceeding the maximum distance.

The maximum distance depends on the diameter of piping and the number of elbows used (see «Hydraulic connection» tables).

The 2-core sheathed cable which connects the **Pilot** and the heat pump measures 10m. There is a 20m length available as an optional extra (Ref.751005).



4.2 - Hydraulic installation

Consult the hydraulic schematic diagrams in the appendix.

4.2.1 - Recommendations

4.2.1.1 - Backflow prevention device

French law (articles 16.7 and 16.8 of the «Reglement Sanitaire Departementale») stipulates that a type CB backflow prevention device must be installed. This device must be at different, non-regulated pressure zones, in accordance with the NF P 43-011 standard. This is also an obligatory requirement in other countries, which makes it important to verify the current laws and regulations in effect in the country of installation to ensure that your installation is in compliance. The backflow prevention device is designed to prevent incoming heating water from entering the drinking water circuit. It must be connected to the mains drainage system.

4.2.1.2 - Cross sections, purging of the heating circuits

A sufficient flow rate should be ensured so that the difference in temperature between the outlet and inlet points does not exceed 6°C. In an installation equipped with thermostatic mixing valves, this inspection must be done with all taps/valves open.

The output actually needed determines the water flow rate of the heating circuit and allows to calculate the dimensions of the distribution network.

Adapt the speed of the circulator pump to the hydraulic characteristics using the flow rate/pressure curve provided.

All necessary measures must be taken to ensure that the installation can be continuously purged. Automatic air purging valves should be placed at each high point of the installation, and manual air purging valves should be installed on each radiator.

4.2.1.3 - Desludging tank

Plan for a desludging tank with a sufficient volume at a low point on the inlet of the heating circuit. This tank must be equipped with a drain so it can collect the oxides, particles, and calamines which detach from the inner walls of the heating circuit while it is in operation.



Before placing the pilot and heat pump, it is necessary to rinse the installation with an appropriate product. This allows to eliminate all traces of soldering waste, joint filler, grease, sludge, metallic particles, etc... in the radiators, underfloor heating, etc...

Pressure head of the installation (m)	2.5	5	7.5	10	12.5	15
Pre-inflated pressure (bar) ⁽¹⁾	0.25	0.50	0.75	1.00	1.25	1.50
Maximum volume of the installation covered by the 8L expansion vessel ^{*(2)}	152	138	125	111	97	83
Expansion factor ^{*(3)}	0.05	0.058	0.064	0.072	0.083	0.096

*The values given are for application to radiators (water at 80°C) For application to underfloor heating:

> -Multiply values⁽²⁾ by 2 -Divide values⁽³⁾ by 2

⁽¹⁾: Deflate and check pressure in the expansion vessel if necessary.

⁽²⁾: As a guideline, take into account:

•11 litres per kW heating capacity for steel radiators

• 13 liters per kW heating capacity for cast-iron radiators

• 17 liters per kW heating capacity for underfloor heating

⁽³⁾For installation with a larger volume of water, multiply the volume by the expansion factor corresponding to the pre-inflated pressure to obtain the minimum required capacity of the expansion vessel. If necessary, add an additional expansion vessel to the 8L one already included in the boiler.

4.2.1.6 - Frost protection

Frost protection is necessary if the pilot is switched off during the winter months (ex: secondary residence, etc...).



If the appliance is connected to combustible fuel and to an electricity supply, the heating circuit is protected from freezing. It is IMPERATIVE to drain the domestic hot water circuit however.

If the pilot is not being supplied with electricity (electrical cut-off for example), or it is defective and there is a risk of freezing, it is IMPERATIVE to completely drain the appliance (heating and hot water).

4.2.1.7 - Underfloor heating

It is mandatory to install a 65°C safety aquastat (LTP) with manual reset (LTP) on the underfloor heating outlet. This aquastat must be able to cut the general electricity supply to the pilot.

4.2.1.8 - Thermostatic valves

Thermostatic valves: these valves should prioritise rooms with higher levels of heat gain.



In an installation with both thermostatic valves and a room temperature thermostat, the radiator(s) in the room in which the thermostat is located MUST be equipped with a manual valve(s).

It is **IMPERATIVE** to refer to the installation instructions for the initial installation of the ambient temperature thermostat to ensure satisfactory operation.

4.2.1.9 - Treatment of the water in the heating circuit



It is MANDATORY to read the additional document concerning the quality of water used for filling the installation. This document is included with this manual as well as in the packet with the warranty information.

This document also contains information which is PERTINENT to the WARRANTY of the material.

4.2.1.9.1 - Filling water

The materials used for producing a heating circuit are of different natures. Instances of corrosion may occur through galvanic coupling in both new and existing installations.

The filling of the heating circuit must only be done with untreated water (no water softener) from the drinking water network. Water from any other source)rain-water, well-water, etc...), must be analysed and MUST have the following properties:

≤	PH (acidity)	≤	9,5
	Chlorides	≤	60 mg / litre
	Conductivity	<	1000 µS / cm
≤	TH (hardness in French °)	≤	15
	₩ ₩	 < PH (acidity) Chlorides Conductivity < TH (hardness in French °) 	 < PH (acidity) ≤ Chlorides ≤ Conductivity < < TH (hardness in French °) ≤

Central heating installations must be cleaned in order to eliminate debris (copper, filings, soldering waste) related to the set-up of the installation or from chemical reactions between the metals.

Futhermore, it is important to protect the central heating installations from risks of corrosion, limescale, and microbiological development through use of a corrosion inhibitor which is suitable for all kinds of installations (steel or cast-iron radiators, PEX underfloor heating).

PRODUCTS USED FOR HEATING WATER TREATMENT MUST BE APPROVED BY THE LOCAL OR NATIONAL PUBLIC HYGIENE AND HEALTH AUTHORITY.

4.2.1.9.2 - Treatment of the heating circuit

We recommend the use of products in the **SENTINEL** range by **GE BETZ** for preventative and curative treatment of the heating circuit.

• For new installations : (less than 6 months old):

- Clean the installation with a universal cleaner to eliminate the debris from the installation (copper, fibres, soldering fluxes) Example : SENTINEL X300
- Throughly rinse the installation until the water runs clear, with no traces of impurities left.
- Protect the installation against corrosion with a corrosion inhibitor, example: SENTINEL X100. Or against corrosion and freezing with an inhibitor with an anti-freeze additive. Example :SENTINEL X500.

For existing installations:

- Desludge the installation with a desludging product to eliminate any sludge from the installation. Example: **SENTINEL X400.**
- Throughly rinse the installation until the water runs clear, with no traces of impurities left.
- Protect the installation against corrosion with a corrosion inhibitor, example: **SENTINEL X100**. Or against corrosion and freezing with an inhibitor with an anti-freeze additive. Example : **SENTINEL X500**.

Corrosion inhibitor :

- protects against the formation of limescale
- prevents «pinhole» type corrosion
- prevents, in new installations, the formation of sludge and the proliferation of bacteria (in low temperature networks: algae)
- prevents the formation of hydrogen
- eliminates the sound of the generators

Treatment products from other manufacturers can be used if they guarantee that the product is appropriate for all the materials used in the appliance and offers efficient resistance to corrosion. To find this information refer to their user manual.

4.2.1.9.3 - Purging the installation

The oxygen present in the air is extremely corrosive. All necessary measures must be taken to ensure that the installation can be continuously purged. Automatic air purging valves should be placed at each high point of the installation, and manual air purging valves should be installed on each radiator.



RENDERING THE WARRANTY NULL AND VOID

Any deterioration of the appliance due to inappropriate filling water, and/or corrosion in the absence of the use of treatment products, and/or improper degassing of the installation, will render the warranty null and void.

4.2.1.9.4 - Connecting the pressure relief valve

The Heat Pump and the **Pilot** are both equipped with pressure-relief valves. The **Pilot's** pressure-relief valve is set at 3 bars.

The pressure-relief valve on the Heat Pump sets the maximum acceptable pressure in the installation (2.5 bars when hot). The maximum service pressure in the Heat Pump must, consequently, be lower than 2.5 bars.

Example : If the Heat Pump is positioned 5m below the **Pilot**, the pressure reading on the **Pilot** would be 0.5 bars less than the real pressure of the water in the Heat Pump. In this case, the maximum service pressure for the **Pilot** would be 2 bars.

Therefore it would be advisable to fill the heating circuit at an intermediary pressure (between 1 and 1.5 bars).

The connections and the drainage pipes for the pressure-relief valves must be made from materials which are resistant to high temperatures and corrosion.

Drainage to the sewers must be done using a siphon. The pipes used must be open to open air over a collector (funnel type) mounted upstream from this siphon.

4.2.2 - Hydraulic connections



	Description	Hydraulic connections
1	Outlet towards DHW & Heating	3/4″
2	Hot return of the HP	3/4″
3	Cold start to the HP	3/4″
4	Return DHW circuit exchanger	3/4″
5	Inlet from Heating circuit	3/4″
6	Drainage valve	3/4"



Connection towards the heat pump:

Refer to Annex A2.3 (hydraulic connection between the pilot and the heat pump) for the appropriate choice of connecting pipes between the Heat pump and the Pilot.

PRIMO pilot decoupling kit :

This kit is designed to ensure sufficient flow on the heat pump. It is compulsory during renovation, as well as in all cases where the flow rate on the heat pump is restricted by the configuration of the distribution circuit.

1) Remove the side wall



2) Remove the caps and install the bypass tube



3) Outside the pilot, connect the pump to the connector (3), direction of flow downwards (arrow indicated on the pump cast iron body).



Heating circuit + DHW circuit connection :

The heating flow and the domestic hot water flow must be connected to the "1" transmitting outputs. Provide a connecting tee between the two circuits



4.3 - Electrical connections

Plan for a circuit breaker dedicated to the power supply of the **Pilot** on the electrical panel. It must be able to completely cut-off the electrical supply from the network (all-pole) to eliminate any danger when carrying out maintenance on the appliance.

How to proceed:

- Check that the «ground» cable is connected properly to the grounding peg or grounding network of the building.
- Connect the **Pilot's** electrical cable to the dedicated outlet, equipped with a circuit breaker.
- Leave the pilot switched off until set-up.
- If connection to a back-up boiler is planned, disconnect the electrical supply before undertaking any work.

The proper voltage is: 230 V (+10% / -15%).

Each appliance is delivered from the factory completely pre-wired. However, it is necessary to connect the following elements to the relevant terminals:

- The general electricity supply.
- The different sensors or thermostats on the **Pilot**.
- The 2-core sheathed cable connecting the **Pilot** and the Heat pump (10m length supplied).
- The chosen back-up on the terminal and the contactor.

Under no circumstances will the manufacturer be held liable for any problems which may arise due to improper installation and/or choice of power supply cable.

The rules and regulations in the country of installation MUST be respected (standard C15-100).

- The electrical lines for general power supply to the circuits must be made in compliance with your country's current rules and regulations (standard C15-100).
- Standard C15-100 determines the cable section to be used based on acceptable currents.
- Standard C15-100 determines the cable section to be used based on the following elements:
 - Nature of the conductor : . type of insulation, number of strands, etc...
 - Installation mode :
 - . influence of conductor and cable groups . ambient temperature
 - . tightly or non-tightly installed
 - . length of cables, etc...

4.4 - Connection to the Heat pump and to the accessories for control



Amb	: Ambient temperature sensor or thermostat (dry contact)
Bal	: Tank sensor

Ext : Exterior sensor

ModBus : Connection to the heat pump

Optional for PRIMO Pilot :

Connect the decoupling pump according to the PRIMO pilot wiring diagram in the appendix.

4.4.1 - Control connection towards the Heat pump

- Connect the two wires of the connecting cable on terminals **A** and **B** of the «**Modbus**» terminal while taking care to respect the polarity **A/B** (terminal **A** of the **Pilot** to be connected to terminal **A** of the heat pump; the same for terminal **B**).

- Connect:

- the brown wire to A
- the white wire to B
- the black wire to GND on both appliances.
- If you are using a different cable, respect the polarity of A and B as well as the connection of the shielding on 0V on both appliances.



Plan for the appropriate length of cable between the pilot and the heat pump. Do not hesitate to cut the cable to the appropriate length to **AVOID LOOPS**.

Ensure that the connecting cable is distanced from any source of electrical disturbance (ex: washing machine, neon lighting, power supply cable....)

4.4.2 - Ambient temperature control

In an installation with both thermostatic valves and a room temperature thermostat, the radiator(s) in the room in which the thermostat is located **MUST** be equipped with a manual air valve(s).

It is mandatory to install the ambient temperature control on an interior wall of the room for control by the appliance and not a wall that lets out onto the outside of the building.

Installation against an exterior facing wall is prohibited.

Do not place the ambient temperature controller too close to a window, a curtain, or a door. Avoid placing it in an alcove, a closet, or behind drapes.

Do not place above a heat source (radiator,...)or against a wall with a chimney.

Do not place in reach of sun's rays, or near powerful lighting.

Place the sensor 1.50m above floor level, and at least 50cm away from neighboring walls. Insulate the extremeties of the electrical cabling of the installation on the side of the appliance to prevent air currents from influencing the measures taken.



EXCLUSIVELY connect either:

- The AMBIENT TEMPERATURE SENSOR with DISPLAY (Ref. 751009)
- The AMBIENT TEMPERATURE RADIO THERMOSTAT (Ref. 751072)

All other thermostats which are chronoproportional may cause malfunctioning and render the warranty null and void.

4.4.3 - Exterior sensor

The connection of the exterior sensor is recommended (if it is not the heat curve is calculated using the temperature read by the air sensor).

Place the sensor on the coldest exterior wall of the building (usually the north-facing wall). It must not be exposed to the morning sun.

It is preferred to mount the exterior sensor in the middle of the wall of the building or of the heating zone, at least 2.5m above ground level.

Do not place the sensor:

- above windows, doors, air exhausts, or other heat sources,
- beneath balconies or gutters

To prevent mistakes in the temperatures measured due to air circulation, insulate the exremities of the sensor's electrical conduit.

Do not paint the exterior sensor.

Note :

After connection, go to the «DISPLAY» menu and check that the «EXTERIDR» screen appears with the value read by the probe. If not, check the connection of the probe or the pilot connector.

4.4.4 - Domestic water sensor

EXCLUSIVELY connect the water sensor (Ref. 710029).

If DHW is produced by a domestic hot water tank:

- Place the sensor in the well of the tank to inspect the temperature of the hot water immediately available.
- Connect the water sensor to the **«BAL**» terminals of the **Pilot**.

4.4.5 - Connection of the decoupling circulator-



PRIMO pilot

kit to the connector

shown opposite.

4.4.6 - Connecting to OPT

Connect the OPT instead of the red bridge (see wiring diagram in appendix)



5 - SET-UP

Set-up must be done by a qualified professional.

5.1 - Before set-up

Ensure that:

- All work carried out on the hydraulic circuits and the electrical circuits are in compliance with the regulations in effect (inspection by a qualified professional)
- The pressure relief valve on the cold water inlet of the domestic hot water tank (if the installation has a domestic hot water tank) is working properly and is properly connected to a drain in complaince with the regulations in effect.
- All piping is watertight.
- All hydraulic connections are properly tightened.
- The correct voltage at the mains switch.
- All of the valves are open and nothing is obstructing the circulation of water in the exchanger and in the hydraulic circuit.
- The installation is equipped with a filter valve or a filter on its inlet and that the filter is not clogged.
- The automatic air purger's cap is open.
- The exterior sensor and the ambient temperature control (if present on the installation) are connected properly.
- -If using an ambient thermostat, ensure that it is actually being used.

Once all of these checks have been done, turn on the heat pump and **Pilot**.

5.2 - Check watertightness

Inspect the entirety of the hydraulic connections (nuts with washers, toric joints or anything assembled with glue) which may loosen during transport or during the installation process, and tighten if necessary.

After pressurising the appliance, it is important to check the watertightness (both visually and by any lowering of pressure) of all internal and external connections.

 \triangle

Any deterioration of the appliance due to a lack of watertightness renders the warranty null and void.

5.3 - Starting set-up



When the **Pilot** is turned on for the first time, it will ask you to confirm the language of use (French, English, German, Italian, Spanish, or Polish), and will request to start set-up:



<u>Note</u>: If you choose not to start set-up (NO) this option remains accessible in the expert menu, by the COMMISSID. sub-menu.

5.4 - Step 1: Circuit choice

Select the kind of circuit connected (domestic hot water, radiators).

Note: Circuits are proposed according to the sensors which are connected.

5.5 - Step 2: Filling

Activate the backflow prevention device of the installation to fill the heating circuit to just over 1.5 bars of pressure.



During the filling stage, the **Pilot** indicates the pressure measured in the heating circuit.

The **Pilot** automatically confirms the filling of the installation once the pressure reaches 1.6 bars.

A manual confirmation (press ()) is possible starting at 0.6 bars of pressure.

5.6 - Step 3: Purging the installation

The purging cycle activates the circulator pump (and the 3-way valve if production of domestic hot water is also installed) at an alternating rhythm to allow the displacement and purging of any air bubbles accumulated at high points of the installation using the **Pilot's** automatic purger.



During the purging cycle, the screen indicates the countdown until the automatic stop of the cycle as well as the pressure in the circuit.

During the cycle, check that the automatic purgers are open and regularly activate the manual purgers.

If the pressure in the circuit becomes insufficient due to the volume of air purged, the **Pilot** will indicate it and will pause the purging cycle.

Activate the backflow prevention device or the filling valve to raise the pressure. The purging cycle will resume automatically once there is sufficient pressure.

he purging cycle is launched for a duration of 30 minutes and will automatically stop after that time is up.

At any time during the cycle, you can:

- Interrupt (or resume) the cycle by pressing on
- End the cycle and continue to the next step by pressing \bigcirc

5.7 - Step 4 : Choosing the back-up

It is possible to select the electrical back-up or not declare a back-up)..

5.8 - Step 5: Finishing set-up

The Pilot will indicate when set-up has been achieved:



And will automatically put itself in standby mode. The **Pilot** can be left in this state until first use.

5.9 - 1st use

To turn on the **Pilot**, press 🔂 🚛

The **Pilot** is in *«WINTER»* mode: production of domestic hot water and heating.

«WINTER» mode allows for the production of domestic hot water if both a domestic hot water tank and a water sensor (or aquastat) are connected. Otherwise, «WINTER» mode will only ensure the production of heating.

Long pressing $\Box \Box_{m}$ puts the **Pilot** in standby mode.

6 - SETTINGS AND FUNCTIONS

6.1 - Control panel

6.1.1 - Keypad



Primary function (short press)	Secondary function (long press)
- menu access - return / cancel	locking / unlocking of the keypad
े ि ग्र - on /off	standby mode
- setting the temperatures	program scheduled comfort modes
- increase the setting - scroll up	activate temporary comfort mode
• confirm / remove error • display pressure or T°	information on temperatures and current operating state
- decrese the setting - scroll down	activation of holiday mode

6.1.2 - Display



1 Symbols of current operating state

**	defrosting in progress	۲	circulator pump working
*	ventilator working	domestic hot water av	
8	compressor working		heating activated
	power level	¢.	keypad locked
4	electrical back-up	installer menu	

2 9 character message

3 Comfort mode in progress

Θ	Programming active	¢	Comfort mode	Eco mode
*	Frost protection mode	4	Holiday mode	

4 Day of the week: (1 = Monday; 2 = Tuesday...)

5 Display zone: temperatures, pressure, settings, time...

6.2 - Menus

Menus (and sub-menus)	access buttons
menu USER	
menu INSTALLER	
- CIRC.PUMP. : Speed of heating circulator pump	
- HEAT CURV 1 : Setting the heat curve	
- BACKUP : Choice of back-up	
- SHARING : Activation of priority sharing	
- ANTI_BACT. : Activation anti-legionellosis cycles	
- $D\!H\!L\!UPM\!P$: Speed of circulator pump for domestic hot	
water production	
menu EXPERT	
- SETTINGS : Access to all parameters	
- DISPLAY : State of operation of the boiler	
- DATA CALC : Temperatures and time delays in progress	
- COUNTERS : Counters in operation	
- CONFIGURA. : Choice of circuits and ambient temperature	+
control	\sim
- AIR BLEED :Activation of a special air purge cycle	
- MANUAL : Manual forcing of component for diagnostics	
- COMMISSID: Access to the set-up	
- SOFTWARE : Manage software version	

Press to exit the menus and sub-menus.

6.3 - Actions to be activated using a combination of buttons

Action	combination of buttons
Reset counters to zero Certain counters cannot be reset to zero. Only the counters which can be reset are affected by this action.	in the «counters» menu
Reset to default settings (return to factory settings)	in the «settings» menu

6.4 - List of parameters which can be set

Parameter N°	Description	Unit	Range of setting	Factory setting
P202	Maximum exterior temperature (TEMA)	°C	11 to 25	20
P203	Minimum exterior temperature (TEMI)	°C	-30 to 10	-5
P204	Summer/winter changeover: choice of changeover method	-	RUTD: changeover is done automatically based on the exterior temperature MRNU: changeover is done manually by the user	MANU
P205	Summer/winter time delay: time period for observation of the exterior temperature before automatic season changeover. Only used if automatic changeover is activated.	hour	и to 48	12
P206	Reactivity: the temperature for heating takes into account the ambient temperature to accelerate heating time when heating is switched on or restarted.	-	YES: reactivity activated № : reactivity deactivated	NO
P207	Anticipation of heating: heating restarted before return from holidays (for a home already at the set temperature on return)	-	YES: anticipation activated №: anticipation deactivated	NO
P208	Minimum exterior temperature for operation using only the HP (TEPAC). The back-up is authorised to operate in colder temperatures.	°C	P209 to 20	2
P209	Maximum exterior temperature for operation using only the back-up (TEAPP). The heat pump is authorised to operate in warmer temperatures.	°C	-20 to P323	-20
P210	Not concerned	-	Do not change the setting	6
P211	Not concerned	-	Do not change the setting	6
P212	Type of back-up	-	10: no backup ELEC: Electrical back-up	NO
P213	Heat pump time-out: allows the heat pump to continue running for a period of time after intervention of the back-up	min.	1 to 20	5
P214	Difference in temperature between the back-up and the heat pump	°K	0 to 7	P212 <u>=</u> ELEC Y
P215	Presence of a heat pump	-	D: operation without a heat pump1: presence of a heat pump	1
P216 to P227	Not concerned	-	Do not change the setting	0.5
P228	Post-circulation of the heat pump circulator pump	-	Do not change the setting	3
P229	Not concerned	-	Do not change the setting	0.5
P230	Speed of heating circuit circulator pump	%	10 to 100	100
P231	Set temperature of heating water	°C	<i>RUTD</i> : automatic set temperature from the air sensor or exterior sensor (if connected) or <i>20</i> to <i>70</i> : setting fixed in °C	AUTO
P232	Maximum set temperature (TCMA) for the heating circuit	°C	P233 to P302	70
P233	Minimum set temperature (TCMI) for the heating circuit	°C	P304 to P232	40
P234	Heating circulation is controlled by the ambient temperature control	-	D: permanent 1: controlled by ambient temperature control 2: controlled by ambient temperature control with set temperature for no heating request – «anti-cold radiators» function (requires ambient temperature sensor)	1

Parameter N°	Description	Unit	Range of setting	Factory setting
P235	Lowering of the temperature when not requested: lowering of temperature applied to the heating temperature when the ambient temperature is not being requested.	°К	0 to 30	Ч
P236	Lowering in ECO: lowering of the temperature applied in ECO mode.	°K	0 to P237	10
P237	Lowering in Frost protection : lowering of the temperature applied in Frost protection mode.	°К	P236 to 40	20
P238	Auto-adaptability: automatic correction of the heat curve based on the ambient temperature on a 24h cycle	-	YES: correction activated №: correction deactivated	NO
P239	Complementary auto-adaptability: automatic correction of the temperature not requested on a 3h cycle	-	YES: correction activated ND: correction deactivated	NO
P241 to P245	Not concerned	-	Do not change the setting	-
P247	Ambient temperature hysteresis (requires an ambient temperature sensor): difference in ambient temperature to engage a heating request.	°К	0.1 to 1	0.5
P270	Temperature of primary circuit for cylinder controlled by aquastat (dry contact)	°C	20 to 70	60
P271	Domestic sharing: simultaneous operation of heating and domestic hot water production at the end of the tank's heating cycle. Increases the available heating time for installations with a larger volume of domestic hot water.	-	YES: sharing activated №: sharing deactivated	ND
P272	Anti-legionellosis – activation and choice of frequency: the cycle raises the temperature in the domestic hot water tank. This cycle eliminates the bacteria through thermal shock.	_	D: protection deactivated 1: (monthly) : the cycle is carried out at the beginning of each month, on the first day P273 the month 2: (weekly): the cycle is carried out each week on day P273	0
P273	Anti-legionellosis – choice of day to carry out anti-legionellosis cycle	-	1 (Monday) to 7 (Sunday)	2
P275	Circulator pump speed during production of domestic hot water	%	10 to 100	100
P278	Lowering of the domestic hot water temperature in ECO mode.	°К	0 to 40	10
P279	Maximum heating time of the domestic hot water tank (heating time too long function)	min.	5 to 60	20
P280	Not concerned	-	Do not change the setting	-
P281	Domestic water request differential: loss of heat from the domestic hot water tank compared to the set temperature to start a new heating cycle.	°К	2 to 15	5
P282 to P288	Not concerned	-	Do not change the setting	5 or 60

6.5 - Description of functionalities

6.5.1 - Functions related to heating

6.5.1.1 - AUTO temperature (heat curve)

The set temperature for heating decreases with the exterior temperature, which allows the installation to operate at a low temperature throughout the majority of the heating season and improves the seasonal efficiency of the installation.

This function can be activated by setting P231 to AUTO.

Setting the heat curve is done using parameters P202, P203, P232 and *P233*.

RADIATOR application:

P202 (TEMA) = 20°C P203 (TEMI) = -5°C

P233 (TCMI) = 40°C

P232 (TCMA) = 70°C



UNDERFLOOR HEATING application:

P202 (TEMA) = 20°C P233 (TCMI) = 25°C **P203** (TEMI) = -5°C

$$P232$$
 (TCMA) = 45°C

Boiler temperature



It is mandatory to place a 65°C safety aquastat (LTP), with manual reset, on the underfloor heating outlet. This aquastat must be able to cut the pilot's general electricity supply.

Note:

In manual operation, it is possible for the user to set the set temperature in the range of TCMI to TCMA.

6.5.1.2 - Lowering of the temperature

The set temperature of heating can be lowered at the same time as the ambient temperature when in Eco or Frost protection modes to improve the heat pump's performance.

The set temperature in comfort mode is the reference point. The set temperature applied in Eco or Frost protection mode is the temperature in comfort mode lowered by the differential:

- *P236*: lowering of the temperature in ECO mode.
- P237: lowering of the temperature in Frost protection mode

6.5.1.3 - Auto-adaptability

The auto-adaptability function allows to continually correct the heat curve to correspond to the needs of the household.

Auto-adaptability operates on two modes, which can be independently activated:

- primary auto-adaptability (activated by P23B) examines the heating needs over 24h cycles and adjusts the set temperature for heating when ambient temperature is requested.
- complementary auto-adaptability (activated by P239) examines the heating needs over 3h cycles and adjusts the set temperature when ambient temperature is not requested. Complementary auto-adaptability requires the presence of an ambient temperature sensor and the activation of the anti-cold radiators function (P234 = 2).

6.5.1.4 - Ambient temperature reactivity

The reactivity function allows the pilot to increase its set temperature for heating when the temperature read by the ambient temperature sensor is far from the set temperature.

In particular, it allows an accelerated increase in ambient temperature when returning to comfort mode.

This function is activated using parameter P206 and requires the presence of an ambient temperature sensor.

6.5.2 - Programming and timeout functions

6.5.2.1 - Anticipation of return from holiday

When this function is activated, the time of return from holiday mode is no longer considered as the time for heating to resume, but instead is considered as the time that the ambient temperature should be at the set temperature. And so, the heating will resume in advance based on the planned return from holiday mode.

This anticipation can vary based on if the heating circuit has a weak inertia (RADIATOR setting) or strong inertia (FLOOR setting). It also depends on the exterior temperature read (advanced anticipation on cold days).

The pilot uses a arbritrary initial time-delay which may cause discomfort on the first use of the function (first return from holiday). The length of anticipation is automatically adjusted after the first use.

This function can be activated by setting parameter P207 to YES.

6.5.2.2 - Automatic summer/winter changeover

With the automatic summer/winter changeover function activated, the pilot decides when to enact the changeover from one season to another, independently from the choice made by the user via the on/off button.

The pilot examines the exterior temperature for an extended period of time (standby time) and uses the maximum exterior temperature for heating (*«TMAXEXTER»*, corresponding to parameter *P202*) as a reference point:

- If the observed exterior temperature is continually above the maximum temperature, the pilot switches to summer mode.
- If the observed exterior temperature is continually below the maximum temperature, the pilot switches to winter mode.

This function can be activated by setting parameter P204 to YES.

Parameter *P205* allows the adjustment of the length of standby time observed by the pilot before the changeover from one season to the other.

6.5.3 - Ambient temperature and heating circulation control functions

6.5.3.1 - Ambient temperature sensor hysteresis

Differential between the set ambient temperature and the measured ambient temperature to activate or deactivate a heating request.

Only applicable if an ambient temperature sensor is connected.

Controlled by parameter P247.

6.5.3.2 - Circulator pump speed

Speed is adjustable through parameter P230.

Also adjustable through the installer menu INSTALLER: «CIRC. PUMP».

6.5.3.3 - Heating circulator control

Heating circulation can be permanent or controlled by an ambient temperature control.

If being controlled, the heating circulator will only be activated when there is an ambient temperature request.

Control activated through parameter P234.

6.5.3.4 - Anti-cold radiators

This function is only possible with an ambient temperature sensor.

Circulation is always controlled by the ambient temperature control. When the set ambient temperature is reached, the pilot adopts a lower set water temperature but continues to circulate so the radiators do not become cold.

This function can be activated by setting parameter *P234* to *2*. The set temperature can be lowered through parameter *P235*.

6.5.4 - Functions related to the production of domestic hot water

6.5.4.1 - Domestic priority sharing

Allows the operation of the heating circuit at the end of the domestic hot water heating cycle *when the tank's temperature has been raised sufficiently but before the cycle has been completed).

This function can be activated by setting parameter P271.

6.5.4.2 - Anti-legionellosis protection

This function activates a cycle which raises the temperature in the domestic hot water tank above the set temperature so as to eliminate any bacteria. This cycle is carried out at regular intervals.

If the function is activated, the cycle will be carried out at the chosen frequency and on the day of week chosen:

- Activation / choice of frequency at P272: deactived, monthly, or weekly.
- Choice of day at *P273*: if the frequency is weekly, the cycle will be carried out each week on the selected day. If the frequency is monthly, the cycle will be carried out on the first day chosen in the month (ex. first Monday of the month).
- **Note:** If holiday mode is engaged for more than 3 days, an antilegionellosis cycle will run at the exiting of holiday mode.

<u>Note</u>:

The cycle starts by default at 22:00 with a set temperature of 60°C.

7 - MAINTENANCE AND TROUBLESHOOTING



 All work on the pilot must be carried out by a qualified professional.

- Follow all safety instructions!
- Disconnect the pilot from the electrical supply before opening it.
- Except for certain operations, it is not necessary to drain the system to work on the components.
- If the system must be drained, close the overflow valves and open the drainage valve.
- Do not get water on the control components.

7.1 - Maintenance

Operation to carry out at least ONCE PER YEAR BY A QUALIFIED PROFESSIONAL

Clean the filter valve:

- 1 Turn the knob to close the filter valve.
- 2 Unscrew the access cap (a)
- 3 Remove the clips and then remove the filter for cleaning **(b)**
- 4 Put the valve back together.
- 5 Open the heating circuit by turning the knob on the filter valve again.

7.2- Diagnostics

7.2.1 - Loading the operating history

The operating history is saved in the memory of the electronic circuit board. This data can be loaded onto a USB stick. The USB port is located behind the front panel, to the, to the bottom left of the screen.

- 1) Have an empty and formatted USB stick.
- 2) Insert the USB stick into the USB port (in the front panel, or behind the front panel depending on the model)
- As soon as the USB stick is recognized* the file transfer will begin. This can take several minutes (depending on the amount of operating history to transfer).



4) When the transfer is complete there will be a soung signal and the message: *«REMOVE USB STICK»* will appear.

Remove the USB stick, but be sure not to remove it before this message is diaplayed.

- 5) A file named «C8_historique» will be generated onto the USB stick. It contains the recent operating history of the pilot and the heat pump.
- * if the USB stick is not recognized, disconect and reconnect the electrical supply to the appliance and try again.
- If the USB stick is still not being recognized, try a different USB stick.

In the user menu, the USB sub-menu allows you to set the frequency of monitoring of operating history (every minute, every 30 seconds....). These changes are not retroactive, they will only be visible in the USB history in the period following the changes being applied.

7.2.2 - Consulting the current operating state of the system

Enter the *EXPERT* menu (\blacksquare + \checkmark) and then in the *DISPLAY* sub-menu, or enter the *DISPLAY* sub-menu directly by long pressing $\textcircled{\textcircled{}}$.

The DISPLAY sub-menu gives you access to the following values:

AMBIENCE	Measured ambient temperature (if using an ambient temperature sensor)
THERMOSTA	State of contact (if using a thermostat): 0 = open (no request) 1 = closed requested)
t_water	Temperature of domestic hot water
OUTSIDE	Exterior temperature
3W VALVE	Position of the 3-way valve
	0 = heating 1 = hot water
Heat Curve	Set temperature for heating in progress (determined by the heat curve)
T_PILOTE	Temperature at pilot outlet
VERSION	Pilot version number

The data specific to the heat pump is accessible in the $H\!P$ submenu:

t_depart	Temperature at heat pump outlet
T_RETOUR	Temperature at heat pump inlet
T_AIR	Temperature of heat pump air
t_evap	Temperature of evaporator
T_COMP 1	Temperature of compressor (compressor n°1 if using heat pumps with 2 compressors)
T_COMP 2	Temperature compressor n°2 (heat pumps with 2 compressors)
VERSION	Heat pump version number
T_COND	Temperature of condenser (sensor)

7.2.3 - Water sensors

Ohmic values for the *T_PILOTE* (pilot outlet) and *T_WATER* (domestic water sensor placed in the tank) sensors

T (°C)	R (ohms)	T (°C)	R (ohms)
0	32 550	50	3 605
5	25 340	55	2 990
10	19 870	60	2 490
15	15 700	65	2 084
20	12 490	70	1 753
25	10 000	75	1 481
30	8 060	80	1 256
35	6 535	85	1 070
40	5 330	90	915
45	4 372		

7.2.4 - Exterior sensor

Ohmic values of the exterior sensors (Ext)

12 KU à 25°C					
T (°C)	R (ohms)		T (°C)	R (ohms)	
-30	171 800		5	28 600	
-25	129 800		10	22 800	
-20	98 930		15	18 300	
-15	76 020		20	14 770	
-10	58 880		25	12 000	
-5	45 950		30	9 804	
0	36 130				

.....

7.2.5 - Consulting the counters

To consult the pilot and heat pump counters, enter the *EXPERT* menu by pressing simultaneously on \blacksquare + \checkmark , and select the *CDUNTERS* sub-menu.

Counter n°	Description	Unit
C-00*	Length of hot water request (request from tank)	h
C-01*	Length of heating request (ambient temperature request)	h
C-06*	Length of heat pump operation	h
C-07*	Length of boiler heating request	h
C-08*	Length of electrical back-up operation	h
C-11*	Defrosting cycles	quantity
PAC		
C-20	Heat pump operating time	h
C-21	Number of start-ups from compressor n°1	quantity
C-22**	Number of start-ups from compressor n°2	quantity
C-23	Operating time of compressor n°1	h
C-24**	Operating time of compressor n°2	h

Counter n°	Description	Unit
C-25	Defrosting cycles	quantity
C-26	Frequent defrosting errors	quantity
C-27	Activation of high pressure switch for compressor n°1	quantity
C-28**	Activation of high pressure switch for compressor n°2	quantity
C-29	Activation of low pressure switch for refrigerant fluid	quantity
C-30	Activation of high temperature for compressor n°1 exhaust	quantity
C-31**	Activation of high temperature for compressor n°2 exhaust	quantity
C-32	Overheating at heat pump outlet	quantity
C-35	Insufficient flow rate	quantity
C-36	BUS error	quantity
PILOT		
C-40	Length of domestic hot water request (request from tank)	h
C-41	Length of heating request (ambient temperature request)	h
C-45	Length of heating request for back-up boiler	h
C-46	Operating time of the electrical back-up	h
C-49	Overheating at pilot outlet error	quantity
C-50	Lack of water pressure error	quantity
C-51	Lack of water pressure defect	quantity
C-52	Error loss of BUS connection	quantity

* Counters which can be reset to zero by long pressing (5s) on 🔛 🕛 🔐 + 🚺 in the CDUNTERS menu.

** Not applicable to single compressor units (HTi⁷⁰6, HTi⁷⁰8, HTi⁷⁰12, HTi⁷⁰16 et HRC⁷⁰5, HRC⁷⁰7)

7.2.6 - Manual forcing of components

Enter the EXPERT menu (= + v) and then the MANUAL sub-menu.

7.2.6.1 - Circulator pump

Activate the forced operation of the circulator pump to check that circulation is working properly. To activate forced operation press

7.2.6.2 - 3-way valve

Select the 3-way valve and activate either the heating (CH) of domestic hot water (ECS) by pressing \bigcirc .

Observe the placement of the valve in each position.



CH: the valve switches to heating (lower position)

ECS: the valve switches to hot water (high position)

7.2.6.3 - Back-up using the boiler

Activate (always in the MANUAL menu of the pilot) the forced operation of the back-up boiler by pressing boiler, the boiler will start several seconds after the request for forced operation is made. Check that the boiler starts by checking for the corresponding icon on the display.

7.2.7 - Errors indicated by the pilot

Press to stop the sound signal (the error persists)

Display	Error	Error Possible causes		Reset
AIR HP	T_air error	The heat pump temperature sensor (Tair) is defective or not connected properly heat pump stopped*		automatic after repair
CIRC PUMP	Power cable or PWM circulator cable error	The cables for the circulator (heating/water) are defective or not connected properly	complete stop	manual
AMBI ENCE	Amb error	The ambient temperature sensor is defective (error when measuring the ambient temperature)	heating circuit stopped	automatic after repair
BLOC. CIRC	Circulator pump blocked	The circulator (heating/water) is blocked or is working with a load loss which is too high	complete stop	manual
BUS	BUS	BUS communication error	complete stop	automatic after repair
AMB BUS	Amb BUS error	The ambient temperature sensor («Amb» terminals on the pilot) is defective or not connected properly	heating circuit stopped	automatic after repair
COND. SENSO DIAG	Condenser fluid pressure sensor error	The refrigerant circuit pressure sensor is defective or not connected properly	operation in downgraded mode	automatic after repair
evap. senso	Evaporator fluid pressure sensor error	The refrigerant circuit pressure sensor is defective or not connected properly	heat pump stopped*	automatic after repair
PRES, SENSO	Pressure sensor error	The heating water pressure sensor is defective or not connected properly	complete stop	automatic after repair
INVR. COMM.	Inverter communication error	HP circuit board is disconnected or defective	heat pump stopped*	manual
CP CTRL	Loss of control of inverter	Error detected by the HP circuit board heat pump stopped*		manual
CP ELEC	Inverter having electrical problems	Error detected by the HP circuit board heat pump stopped*		manual
CP MECA	Inverter having mechanical problems	Error detected by the HP circuit board	heat pump stopped*	manual
CP THERM	Inverter having thermal problems	Error detected by the HP circuit board	heat pump stopped*	manual
CP1 DVRHT. ERR	Multiple overheatings on compressor 1	- The set temperature for heating during warmer months is too high heat pump stopped - Problem with refrigerant fluid load		manual
CP2 OVRHT. ERR	Multiple overheatings on compressor 2	 The set temperature for heating during warmer months is too high Problem with refrigerant fluid load 		manual
FLDW or FLDW 1	No flow HP circuit	 The filter valve needs manintenance A valve on the distribution circuit is closed The circuit is blocked 		manual
LOW FLOW DIAG	LOW FLOW DIAG Insufficient flow rate - The filter valve needs manintenance - The circuit is blocked informative message		manual	

Press	Ð	for 2 seconds to remove the errors manually (indicated by «press	Э
riess	9	for 2 seconds to remove the errors manually (indicated by «press	

Display	Error	Possible causes	Consequences	Reset
REV. FLOW	Flow rate is reversed	 The hydraulic connection between the heat pump and the pilot is reversed heat pump's inlet and outlet sensors are reversed 		manual
FREQ. DEFRO.	Defrosting too often error	 The heat pump's evaporator or the grills of the crankcase heater are obstructed and are preventing proper air flow The free space around the heat pump to ensure sufficient air flow has not been respected Problem with refrigerant fluid load 	heat pump stopped*	manual
Long Defro. Diag	Defrosting cycle is too long error	- Evaporator sensor improperly positioned - Defrosting valve blocked	informative message	manual
long defro.	Defrosting cycle is too long error	- Evaporator sensor improperly positioned - Defrosting valve blocked	heat pump stopped*	manual
"Main tenan Exch anger"	Maintenance is needed on the hot water exchanger	- Hot water exchanger is clogged - The tank's water sensor is misplaced	informative message	manual
OFF PERK	Off-peak hours signal	- Off-peak hours signal is inactive - There is a problem with the connection of the off- peak hours signal	operation in peak time hours	manual
CLOC K	Clock	Clock Clock is defective permanent operation in ECO mode		replace circuit board
INV T1/T2	Compressor sensors reversed error The sensors for compressor 1 and compressor 2 have been reversed (affects the heat pumps and both compressors)		heat pump stopped*	manual
SOFT WARE	Software update necessary	The software versions of the heat pump and pilot are complete stop incompatible		automatic after repair
HP M EMORY	HP memory card	Heat pump memory card defect	heat pump stopped* automatic after	
MEMO RY	Pilot memory card	Pilot memory card defect	complete stop	automatic after repair
MODB US	IODB US External control protected by Modbus - Programming error of the central GTB/GTC - Too many interventions in the same day operation of circuits in Frost protection mode		manual or automatic after 24h	
HP N UMBER DIAG	Number of HPs connected error	- The HP has been unplugged or switched off mber of HPs connected error - the number of heat pumps declared at P215 is not informative message accurate		automatic after repair
HP O UTPUT.	Overheating at HP outlet	The temperature at the heat pump outlet is heat pump stopped*		automatic
HP 0 UTPUT ERR	Multiple overheatings at HP outlet	HP - Drop in flow rate when traveling through the heat pump - Reapeated heating requests for low heating needs (installation design) heat pump stopped*		manual
CP1 POWER	Compressor 1 power supply error	pply There is a problem with the power supply to the compressor (cable,) heat pump stopped*		manual
CP2 POWER	Compressor 2 power supply error There is a problem with the power supply to the compressor (cable,) heat pump stopped* man		manual	

»).

The messages signalled by «DIAG» are informative and do not interrupt the operating of the **Pilot**. This information comes from the analysis of the operating history of the **Pilot** and is designed to assist you in the maintenance of yout installation.

Display	Error	Possible causes Consequences		Reset
evap. senso.	Defrosting sensor error	Error when measuring the evaporation temperature heat pump stopped*		manual
ext. senso. Diag	Exterior sensor placement error	 The exterior sensor is badly positioned and is being influenced by heat or cold sources The exterior sensor or the air sensor is defective 	The exterior sensor is badly positioned and is being nfluenced by heat or cold sources informative message The exterior sensor or the air sensor is defective	
PRES SURE	Lack of water pressure	Water pressure is less than 0.3 bars	complete stop	automatic after pressure is returned
CP1 RAMP	Temperature ramp is insufficient for Compressor 1	 Compressor blocked or error in power supply (cable, voltage) Defrosting valve blocked 	HP stopped and restart (with anti-short cycle)	automatic
CP2 RAMP	Temperature ramp is insufficient for Compressor 2	 Compressor blocked or error in poiwer supply (cable, voltage) Defrosting valve blocked 	HP stopped and restart (with anti-short cycle)	automatic
REPR OG / PILOT / HP	Reprogramming error	An error is detected on the reprogramming circuit on one the bus's circuit boards	informative message	automatic after repair
CUTO. LPRE	Low pressure error	- The set temperature for heating during colder months is too low - Problem with refrigerant fluid load	heat pump stopped*	automatic
CUTO. LPRE ERR	Low pressure error	 The set temperature for heating during colder The set temperature for heating during colder months is too low Problem with refrigerant fluid load 		manual
CUTO. HPRE 1	High pressure switch HP1	- The set temperature for heating during warmer months is too high heat pump stopped* - Problem with refrigerant fluid load		manual
CUTO. HPRE2	High pressure switch HP2	- The set temperature for heating during warmer months is too high heat pump stopped* - Problem with refrigerant fluid load		manual
t cy lind	Tank sensor out of place	blace The water sensor is out of place in the tank, or it is placed too low in the tank (placed below the heat exchanger or near the cold water inlet)		manual
CP1 SENSO.	T1 defect	Defect of incorrect connection of the temperature sensor for the compressor – or compressor n°1 depending on the model (connector TCP1 on the HP)	heat pump stopped*	automatic after repair
CP2 SENSO.	T2 defect	Defect of incorrect connection of the temperature sensor for compressor n°2 (TCP2)	mperature heat pump stopped* automatic	
T-WA TER	Tballon defect	Defect of incorrect connection of the temperature sensor for the DHW tank (terminal «Bal») DHW circuit stopped**		automatic after repair
T-FLOW	TsPAC defect	Defect of incorrect connection of the temperature sensor at the heat pump outlet (TwOUT) heat pump stopped*		automatic after repair
T-PI LOTE	TsEAU defect	Defect of incorrect connection of the temperature back-up stopped*		automatic after repair
T-PI LOTE DIAG	Overheating at pilot outlet	t - insufficient flow rate to irrigate the pilot back-up s		automatic
T-PI LOTE ERR	Multiple overheatings at pilot outlet	bilot - insufficient flow rate to irrigate the pilot back-up stopped*		manual
T-RE TURN	Image: TepAC defect Defect of incorrect connection of the temperature sensor at the heat pump inlet (TwIN) heat pump stopped* autom		automatic after repair	

8 - SPARE PARTS

8.1 - PRIMO pilot



Rep	Reference	Description	
1	4485337	Front panel	
2	1759173	Bezel	
3	4485561	Upper cover	
4	4485558	Left side panel	
5	4485559	Right side panel	
6	4475967	Terminal access door	
7	4479968	Heating element access door	
10	1448814	Pipe D/R	
11	1448812	Hydraulic block outlet pipe	
12	1472534	Expansion vessel	
13	1448813	Hydraulic block pipe towards expansion	
		vessel	
14	1244739	Hydraulic block	
20		Control circuit board	
21	1244620	3kW heating element	
22	1244777	Terminal	
23	1239089	Purger	
NV	1243561	Contactor	
NV	1238802	Aquastat	

22	
10	

8.2 - Hy	/draulic	block

6



Rep	Reference	Description		
30	1944636	Body of circulator pump		
31	1944638	Body of 3-way valve		
32	1939259	Body of automatic purger		
33	1939255	Pressure relief valve set at 3 bars		

Description

Exterior sensor

DHW sensor

Reference

710157

710029

9 - WARRANTY

9.1 - Warranty coverage

• The tank is guaranteed for a period **five (5) years** against breakage, starting from the date of first use if the warranty form was returned to the manufacturer, In the absence of this form, the date of manufacture will be used as a reference point for the start of warranty.

• The spare parts (see attached list) are guaranteed for a period of **two (2) years** starting from the date of first use if the warranty form was returned to the manufacturer, In the absence of this form, the date of manufacture will be used as a reference point for the start of warranty.

The appliance is guaranteed against all manufacturing defects, provided that it was installed according to the instructions provided in this manual and in compliance with all current rules and regulations in the country of installation. All electrical connections should comply with the C15-100 standard.

Under no circumstances does a defective part warrant the replacement of the whole appliance.

The warranty only applies to parts which we (AUER) identify as having been defective at manufacture. If necessary, the part or product should be returned to the manufacturer, but only with prior agreement from our technical department. Labour, transport, and packaging costs are the responsibility of the user. Repairs on a device will not result in compensation.

The warranty on replacement parts ends at the same time as the warranty of the appliance.

The warranty only applies to the appliance and its components and excludes any part or installation external to the appliance: electrical parts, hydraulic components, etc...

The warranty will not apply in the absence of, insufficient, or improper, maintenance of the appliance.

It is essential to carry out regular annual maintenance on the appliances and on the installation to ensure sustained use and durability. This maintenance should be carried out by your installer, or by an AUER-approved technical center. In the absence of regular maintenance the warranty is rendered null and void.

If an appliance is presumed to be the cause of any damage, it must not be moved or tampered with before an expert assessment has been carried out.

9.2 - Limitations of warranty

9.2.1 - General information

The warranty does not apply to defects or damage caused by situations or events such as:

- Misuse, abuse, negligence, improper transport or handling.
- Incorrect installation, or installation which has been carried out without following the instructions in the manual and user guide.
- Insufficient maintenance.
- Modifications or changes carried out on the appliance.
- Impacts from foreign objects, fire, earthquakes, floods, lightning, ice, hailstones, hurricanes or any other natural disaster.
- Movement, imbalance, collapse or settling of the ground or the structure where the appliance is installed.
- Any other damage which is not due to defects in the product.

The Pilot is not guaranteed against:

- Variations in the colour of the appliance or damage caused by air pollution, exposure to chemical elements, or changes brought about by adverse weather conditions
- Dirt, rust, grease or stains which occur on the surface of the appliance.

9.2.2 - Cases (not limited to) for exclusion from warranty

9.2.2.1 - Usages

- Cases (not limited) for exclusion from warranty:
 - Filling with anything other than domestic cold wate from the drinking water network; such as rain-water, well-water, ...etc, or using domestic cold water which is particularly aggressive and not in compliance with the national regulations in effect in the country of use (DTU 60-1 addendum 4 concerning hot water).
 - Switching on the appliance without first having filled it with water.

9.2.2.2 - Handling

Cases (not limited) for exclusion from warranty:

- Any damage sustained by impacts or falls during handling after delivery from the factory.
 - Deterioration in the condition of the appliance after handling where the instructions in the manual have not been followed.
 - 9.2.2.3 Installation site

Cases (not limited) for exclusion from warranty:

- Placement of the **Pilot** in a location where it could be subject to ice frost or other adverse weather conditions.
- Not positioning the appliance in accordance with the instructions in the installer manual.
- Installation of the appliance against a wall which cannot support the weight of the appliance when filled with water.

Costs incurred due to access difficulties are not the manufacturer's responsibility.

9.2.2.4 - Electrical connections

Cases (not limited) for exclusion from warranty:

- •Faulty electrical connection which does not conform to the national standards in effect.
- Not following the electrical connection diagrams provided in the installer manual.
- •Electrical supply being significantly over- or under- the required voltage.
- •Not respecting the supply cable sections.
- Absence of, or insufficient electrical protection throughout the appliance (fuses / circuit breaker, grounding...).
- Damages caused after the neutralisation of the safety aquastat, or due to not having installed an appropriate safety aquastat for underfloor heating.

9.2.2.5 - Hydraulic connections

Cases (not limited) for exclusion from warranty:

- Reversing the inlet/outlet connections.
- Water pressure over 7 bars.
- Absence of, improper mounting of, or obstruction of pressure-relief valves.
- Not installing pressure relief valves directly on the outlet for domestic cold water of the appliance.
- Installing pressure relief valves which do not comply with the national regulations in effect (NF EN 1487 for France).
- Using pressure relief valves which are previously used.
- Not respecting the plumbing of the pressure relief valves.
- Abnormal corrosion due to improper hydraulic connections (direct contact between iron/copper) without a sleeve (cast iron, steel, or insulated).
- External corrosion due to piping being improperly sealed.

In no case can compensation be claimed due to damages caused by the absence of thermostatic mitigators.

9.2.2.6 - Accessories

The warranty does not cover faults or defects resulting from:

- Installation of accessories which do not comply with our recommendations.
- The use of accessories which do not come from the manufacturer of the appliance.

9.2.2.7 - Maintenance

Cases (not limited) for exclusion from warranty:

- Not maintaining the appliance.
- Not maintaining the pressur relief valves leading to high pressures.
- Abnormal levels of limescale on the heating elements and of the safety devices.
- •Not using parts issued by the manufacturer.
- •Outer casing and bodywork being subjected to any external damage.

APPENDIX

A1 - Technical specifications

A1.1 - General characteristics

	PRIMO pilot
Power supply cable cross-section	3 x 2.5mm ²
Circuit breaker	16A
Electrical supply	230V single phase
Buffer volume	18 L
Dimensions (H x W x D)	790mm x 400mm x 340mm
Weight when empty	30 kg
Hydraulic connection	20/27 male (3/4")
Back-up	electric only
Electrical back-up output	0 to 3 kW
3-way valve for domestic water	included
Expansion vessel	8 L
Maximum hydraulic pressure	2.5 bar
1" filter valve (delivered with connection kit)	included

A1.2 - Dimensions







A2 - Hydraulic schematic diagrams

A2.1 -Heating circuit



A2.2 - Hydraulic connection between the pilot and the heat pump

Distances for connection to HRC ⁷⁰ 5 and 7 kW and HTi ⁷⁰ 6 and 8 kW		
	Minimum Ø of piping to respect	
If distance between HP and Pilot < 10m (the equivalent of 20m linear of loss of load)	22/24	
If distance between HP and Pilot > 10m and < 15m (the equivalent of 30m linear of loss of load)	24/26	
If distance between HP and Pilot > 15m and < 25m (the equivalent of 50m linear of loss of load)	28/30	
If distance between HP and Pilot > 25m et < 50m (the equivalent of 100m linear of loss of load)	32/34	

⁻ INSTALLATION HYDRAULIC PILOT MANUAL-

A2.3 - Minimum flow rate to respect depending on the heat pump model

Heat pump model	HTi ⁷⁰		HRC ⁷⁰	
Nominal output	6 kW	8 kW	5 kW	7 kW
Minimum nominal flow rate	1050 L/h	1350L/h	1000 L/h	1350L/h
Maximum pressure	2.5 bar	2.5 bar	2.5 bar	2.5 bar

A2.4 - Hydraulic caracteristics



A3 - Wiring diagrams



A4 - Recap of functions

A4.1 - Control panel



Button Primary function² ex.: decrease / scroll down **Secondary function** *ex.: holiday mode*

Primary function (short press)	Secondary function (long press)
- menu access - return / cancel	locking / unlocking of the keypad
ာက် - on /off	standby mode
- setting the temperatures	eprogram scheduled comfort modes
- increase the setting - scroll up	activate temporary comfort mode
- confirm / remove error - display pressure or T°	information on temperatures and current operating state
- decrese the setting - scroll down	activation of holiday mode

A4.1.2 - Display



1 Icônes de fonctionnement et d'état

**	defrosting in progress	۲	circulator pump working
*	ventilator working	F	domestic hot water acti- vated
8	compressor working		heating activated
	power level	•	keypad locked
4	electrical back-up	Ł	installer menu

2 9 character message

3 Comfort mode in progress

Ð	Programming active	Q	Comfort mode	Eco mode
*	Frost protection mode	Â	Holiday mode	

4 Day of the week: (1= Monday; 2= Tuesday...)

5 Display zone: temperatures, pressure, settings, time...

A4.2 - Menus

Menus (and sub-menus)	access buttons
menu USER	
menu INSTALLER	
- CIRC.PUMP. : Speed of heating circulator pump	
- HEAT CURV 1 : Setting the heat curve	
- BACKUP : Choice of back-up	
- SHARING : Activation of priority sharing	
- ANTI_BACT. : Activation anti-legionellosis cycles	
- DHLU PUMP : Speed of circulator pump for domestic hot	
water production	
menu EXPERT	
- SETTINGS : Access to all parameters	
- DISPLAY : State of operation of the boiler	
- DATA CALC : Temperatures and time delays in progress	
- COUNTERS : Counters in operation	
- CONFIGURA. : Choice of circuits and ambient temperature	+
control	
- AIR BLEED : Activation of a special air purge cycle	
- MANUAL : Manual forcing of component for diagnostics	
- COMMISSID: Access to the set-up	
- SOFTWARE : Manage software version	

Press to exit the menus and sub-menus.

A4.3- Actions to be activated using a combination of buttons

Action	combination of buttons
<u>Reset counters to zero</u> Certain counters cannot be reset to zero. Only the counters which can be reset are affected by this action.	in the «counters» menu
<u>Reset to default settings</u> (return to factory settings)	in the «settings» menu





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